SINGLE SWING SET FRAMES



Owner's Manual & Assembly Instructions



gobaplay™ is a registered trademark of goba Sports Group, Inc. in the USA, Canada, and other countries. ©2023

Manufactured, imported, and distributed under license by Core Sports Inc., 151 Whitehall Drive, Markham, Ontario, Canada L3R 9T1 Customer service: 1-877-586-7723

SAVE THIS ASSEMBLY MANUAL FOR FUTURE REFERENCE IF YOU NEED TO ORDER REPLACEMENT PARTS OR CONTACT THE MANUFACTURER.

BEFORE ASSEMBLY

- 1. Do not assemble this product without following the instructions carefully. Proper and complete assembly, use, and supervision are essential for proper operation and to reduce the risk of accident or injury. Failure to properly install, maintain, and operate this product can result in serious injury or death to the equipment user.
- 2. Before beginning assembly, inspect all parts and hardware. Ensure all parts are included by referencing the chart in the assembly instruction.
- 3. Two (2) adults are recommended for setup.
- 4. To prevent serious injury, children must not use the equipment until properly installed. Always keep safety in mind as your structure is being built.
- 5. Prepare a level surface with the proper safety zone (see Installation Instructions and Ground Preparation Instructions).
- 6. This product is not intended for public use. gobaplay does not warranty any residential structures subjected to commercial use, such as Daycare, Preschool, Nursery School, Recreational Park, or any similar Commercial Application.
- 7. Keep these instructions for future reference.

OPERATOR INSTRUCTIONS

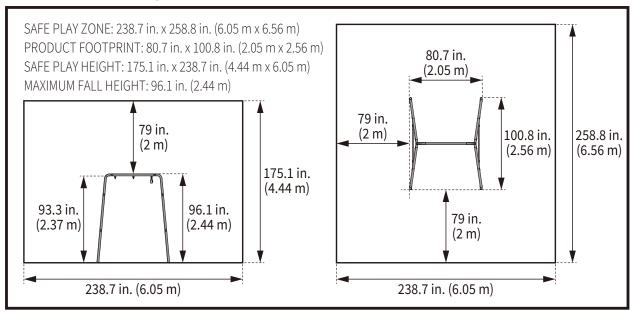
Observing the following statements and warnings reduces the likelihood of serious or fatal injury.

- 1. Most injuries are caused by misuse and/or not following instructions. Use caution when using this product.
- 2. The owner must ensure that all users know and follow these rules for safe operation.
- 3. A maximum of 300 lbs (136 kg) per child is recommended for play activities designed for individual use. A maximum of 150 lbs (68 kg) per child is recommended for play activities designed for multiple child use. A maximum of two (2) children is recommended for this product.
- 4. On-site adult supervision is required for children of all ages.
- 5. Instruct children not to walk close to, in front of, behind, or between moving items.
- 6. Instruct children not to twist swing chains or ropes or loop them over the top support bar, as this may reduce the strength of the chain or rope.
- 7. Instruct children to avoid swinging empty seats.
- 8. Teach children to sit in the center of the swings with their full weight on the seats.
- 9. Instruct children not to use the equipment in a manner other than intended.
- 10. Instruct children not to get off equipment while it is in motion.
- 11. Do not allow children to wear inappropriate items such as, but not limited to, loose-fitting clothing, hood and neck drawstrings, scarves, cord-connected items,

- capes, and ponchos. These items can cause death by strangulation.
- 12. Instruct children not to climb or play when the equipment is wet.
- 13. Verify that suspended climbing ropes, chains, or cables are secured at both ends and cannot be looped back on themselves.
- 14. Instruct children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clotheslines, pet leashes, cables, and chains, as they may cause a strangulation hazard.
- 15. Instruct children to remove their bike or other sports helmet before playing on the playground equipment.
- 16. Dress children in well-fitting and full foot-enclosing footwear. Examples of inappropriate footwear are clogs, flip-flops, and sandals.
- 17. Never add extra length to the chain or rope. The chains or ropes provided are the maximum lengths designed for the swinging element(s). Maintain a minimum clearance of 8 in. (205 mm) [in EU countries, 14 in. (350 mm)] from the ground.
- 18. Owners shall be responsible for maintaining the legibility of the warning labels.

INSTALLATION INSTRUCTIONS

- 1. Place the equipment on level ground to minimize ground preparation and reduce the likelihood of this product tipping over and loose-fill surfacing materials washing away during heavy rains.
- 2. Position this product not less than 79 in. (2 m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
- 3. The SAFE PLAY ZONE refers to a zone extending 79 in. (2 m) beyond the play product on all sides, including the space above the play product. The MAXIMUM FALL HEIGHT refers to the vertical distance between the top of the designated play surface and the protective surfacing below.



4. Place your equipment in an area convenient for adult supervision.

- 5. Do not install home playground equipment over concrete, asphalt, packed earth, grass, carpet, or any other hard surface. A fall onto a hard surface can result in serious injury or death to the equipment user.
- 6. Create a site free of obstacles that could cause injuries, such as low overhanging tree branches, overhead wires, tree stumps or roots, large rocks, bricks, and concrete.
- 7. Ensure the clearance in front of and behind the swings is at least twice the height of the swing bar.
- 8. Pay special attention to plastic and metal surfaces in direct sunlight, as they may be hot enough to cause burns. Always check the temperature of the product before letting your children play.
- 9. This product must be anchored to prevent tipping, overturning, or lifting during use. Anchors are sold separately. Anchoring devices must be installed through the anchoring holes at the base of the frames. Note that anchoring devices must be placed below the level of the playing surface to prevent tripping or injury resulting from a fall. Do not install this product on surfaces with sandy soil conditions.

GROUND PREPARATION INSTRUCTIONS

- 1. This product should not be built on top of surfacing.
- 2. Do not apply playground surfacing until after the unit is completely constructed.
- 3. All surface material should extend a minimum of 79 in. (2 m) feet in all directions around the play area.
- 4. The maximum fall height for this product is 96.1 in. (2.44 m). The following chart explains the fall height from which a life-threatening head injury would not be expected:

Critical Heights of Tested Materials:

Material	Ur	Compressed Depth		
	6 in. (152 mm)	9 in. (228 mm)	12 in. (304 mm)	to 9 in. (228 mm)
Wood Chips	7 ft (2.13 m)	10-12 ft (3.0-3.6 m)	11 ft (3.35 m)	10 ft (3.05 m)
Double-Shredder Bark Mulch	6 ft (1.83 m)	10-12 ft (3.0-3.6 m)	11 ft (3.35 m)	7 ft (2.13 m)
Engineered Wood Fibers	6 ft (1.83 m)	7 ft (2.13 m)	>12 ft (3.66 m)	6 ft (1.83 m)
Fine Sand	5 ft (1.52 m)	5 ft (1.52 m)	9 ft (2.74 m)	5 ft (1.52 m)
Coarse Sand	5 ft (1.52 m)	5 ft (1.52 m)	6 ft (1.83 m)	4 ft (1.22 m)
Fine Gravel	5 ft (1.52 m)	7 ft (2.13 m)	10 ft (3.05 m)	6 ft (1.83 m)
Medium Gravel	5 ft (1.52 m)	5 ft (1.52 m)	6 ft (1.83 m)	5 ft (1.52 m)
Shredded Tires*	10-12 ft (3.0-3.6 m)	N/A	N/A	N/A

*This data is from tests conducted by independent testing laboratories on a 6 in. (153 mm) depth of uncompressed shredded tire samples produced by four manufacturers. The tests reported critical heights ranging from 120 in. (3 m) to greater than 144 in. (3.7 m). It is recommended that persons seeking to install shredded tires as a protective surface request test data from the supplier showing the critical height of the material when it was tested per ASTM F1292.

The following information is from the United States Consumer Product Safety Commission's Information Sheet for playground surfacing material; also see the following website for additional information: www.cpsc.gov.

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

1. Loose-Fill Materials:

- Maintain a minimum depth of 9 in. (229 mm) of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 96 in. (2438 mm) high; and 9 in. (229 mm) of sand or pea gravel for equipment up to 60 in. (1524 mm) high. NOTE: An initial fill level of 12 in. (305 mm) will compress to about a 9 in. (229 mm) depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9 in. (229 mm) depth.
- 2. Use a minimum of 6 in. (152 mm) of protective surfacing for play equipment less than 48 in. (1219 mm) in height. If maintained properly, this should be adequate. (At depths less than 6 in. (152 mm), the protective material is too easily displaced or compacted.) NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface does not need any protective surfacing.
- 3. Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
 - Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.
 - Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

- 4. Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles—You may be interested in using surfacing other than loose-fill materials like rubber tiles or poured-in-place surfaces.
 - Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.
 - Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below of your play equipment.
 - Check the protective surfacing frequently for wear.
- 5. Placement—Proper placement and maintenance of protective surfacing is essential. Be sure to:
 - Extend surfacing at least 72 in. (1829 mm) from the equipment in all directions.
 - For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
 - For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 ft in all directions.

*This information has been extracted from the CPSC publications "Playground Surfacing — Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or by calling the toll-free hotline: 1-800-638-2772.

**The American Society for Testing and Materials takes no position respecting the validity of any parent right asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that the determination of the validity of any such parent rights, and the risk of infringement of such rights, are entirely their own responsibility.

***The standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and, if not revised, either approved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing, you should make your views known to the ASTM Committee on Standards. 100 Barr Harbor Drive, West Conshohocken, PA 19428.

MAINTENANCE INSTRUCTIONS

If routine checks and maintenance procedures are not done, the equipment could overturn and/or become a hazard.

AT THE BEGINNING OF EACH PLAY SEASON:

- 1. Tighten all hardware.
- 2. Lubricate all metallic moving parts.
- 3. Check all protective coverings on bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- 4. Check all moving parts, including swing seats, ropes, cables and chains for wear, rust or other deterioration. Replace as needed.
- 5. Check metal parts for rust. If found, sand and repaint using a non lead-based paint meeting the requirements of 16 CFR 1303.
- 6. Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season.
- 7. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.

TWICE A MONTH DURING PLAY SEASON:

- 1. Tighten all hardware.
- 2. Check all protective coverings on bolts, pipes, edges and corners. Replace if they are loose, cracked or missing.
- 3. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as needed.

ONCE A MONTH DURING PLAY SEASON:

- 1. Lubricate all metallic moving parts.
- 2. Check all moving parts including swing seats, ropes, cables, and chains for wear, rust, or other deterioration. Replace as needed.

AT THE END OF EACH PLAY SEASON OR WHEN THE TEMPERATURE DROPS BELOW 40°F (5°C):

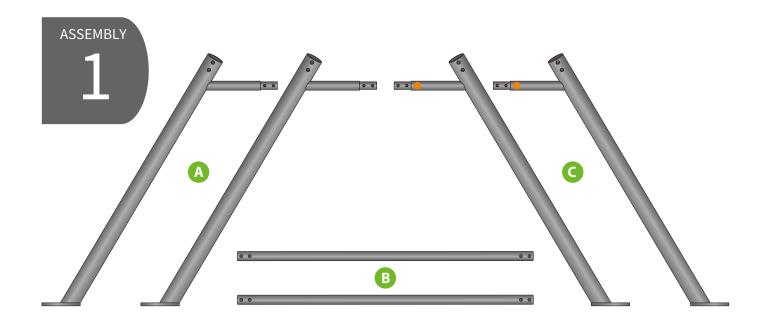
- 1. Remove plastic swing seats and the trapeze swing and take them indoors or do not use.
- 2. Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary.
- 3. Check if the warning sticker is illegible, destroyed, or missing. Replace as needed.

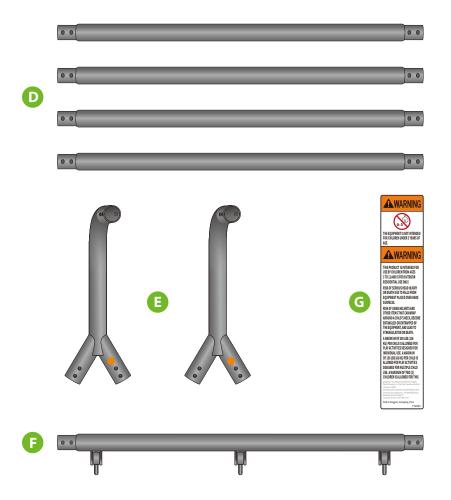
DISPOSAL INSTRUCTIONS

Disassemble and dispose of the playground equipment in such a way that no unreasonable hazards will exist at the time the equipment is discarded. Follow all local disposal requirements.

THIRD-PARTY ASSEMBLY

- 1. Customers may, in their sole discretion, elect to use a third party person or service to assemble this product. gobaplay assumes no responsibility or liability for any charge incurred by the customer for any assembly services. Please see our warranty for more information about damaged and missing part replacement coverage. gobaplay will not reimburse customers for the price of parts purchased.
- 2. Modifications made by the consumer to the original activity toy shall be carried out according to the instructions of the manufacturer. In particular, instructions shall be provided with kit/accessory about the installation of rope/nets concerning the minimum diameter, the need for fixation ends, overall length, and positioning in relation to other at both structures.





• Lay out the parts as shown. The colored stickers should all face upwards.



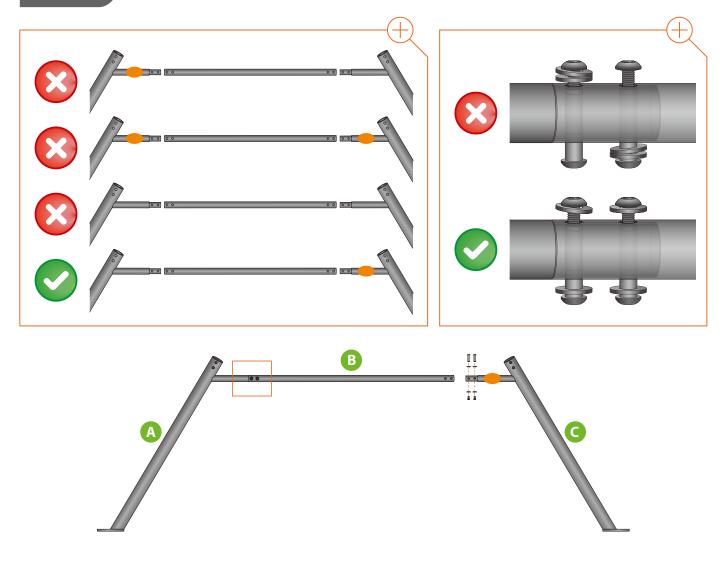
Part	Quantity	Part	Quantity
A. Base Frames (no sticker)	2	G. Warning Label	1
B. Support Frames	2	H. Hex Keys	2
C. Base Frames (orange sticker)) 2	I. Small Bolts	8
D. Straight Frames	2	J. Large Bolts	20
E. Corner Frames	2	K. Carabiners	2
F. Horizontal Frames	1		



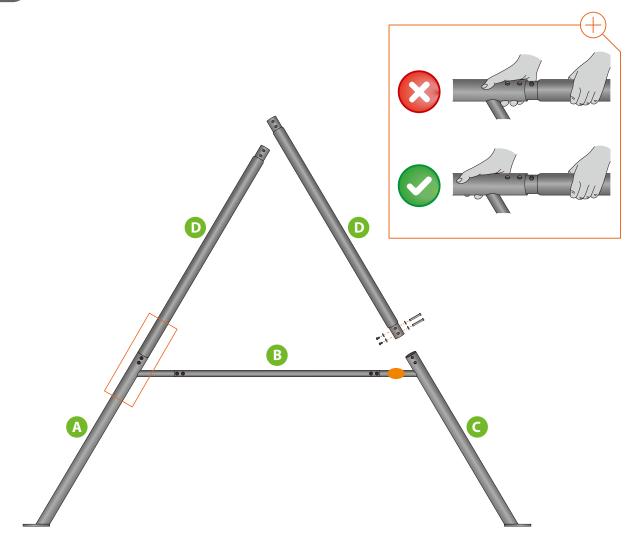
WARNING - Use the tools provided to tighten the bolts. Do not over-tighten. The use of power tools may cause severe damage to the frame.

- Lay out the parts as shown.
- If you are missing any parts, please get in touch with gobaplay.

ASSEMBLY 3



- Position frames (A), (B), and (C) on the ground as shown. Ensure the frame with the orange (a) sticker is in the correct location.
- Connect and fasten the frame sections using small bolts. Be sure that there is a washer on BOTH sides of the frame. Do not tighten the bolts with the hex key; this will be done later.
- Repeat this process with the second set of frames (A), (B), and (C).



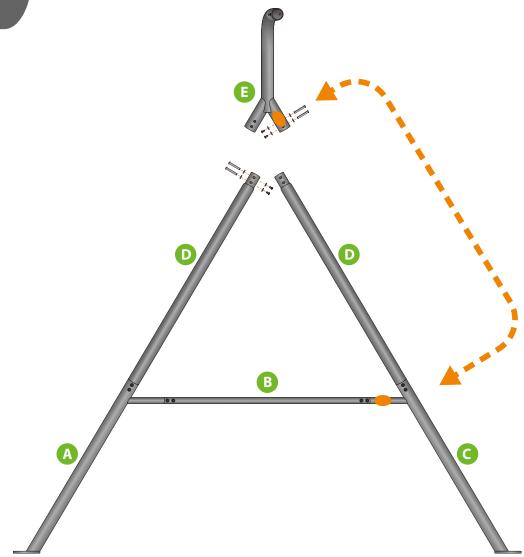


WARNING - Keep hands and fingers clear when fitting the frames together. Failure to follow this warning could result in serious injury.

- Position two D frames as shown.
- Connect and fasten the frame sections using large bolts. Be sure that there is a washer on BOTH sides of the frame. Do not tighten the bolts with the hex key; this will be done later.
- Repeat this process with the second pair of D frames.

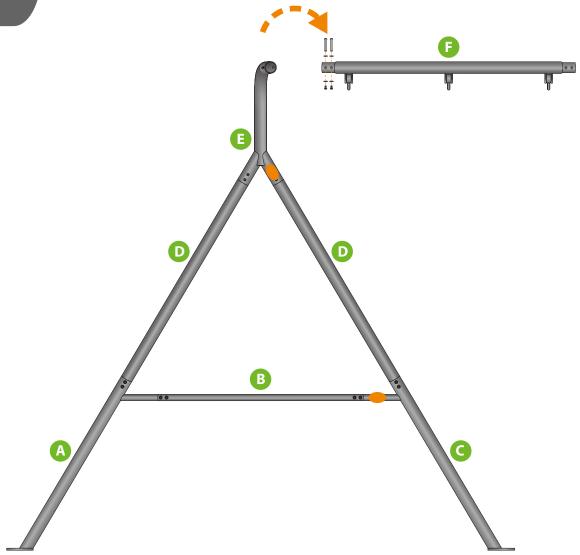


TIP - Two people are required for assembly. When connecting the frames, it is easiest if one person lifts the frame while the other person fastens the bolts.

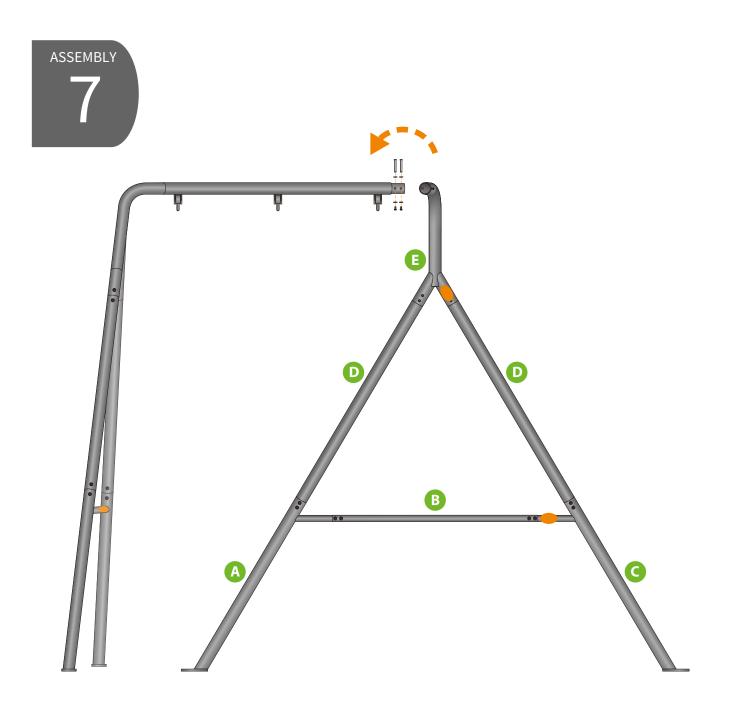


- Position an E frame as shown. Check that the orange stickers on the C and E frames align.
- Connect and fasten this frame using large bolts. Be sure that there is a washer on BOTH sides of the frame. Do not tighten the bolts with the hex key; this will be done later.
- Repeat this process with the second **E** frame.

ASSEMBLY 6



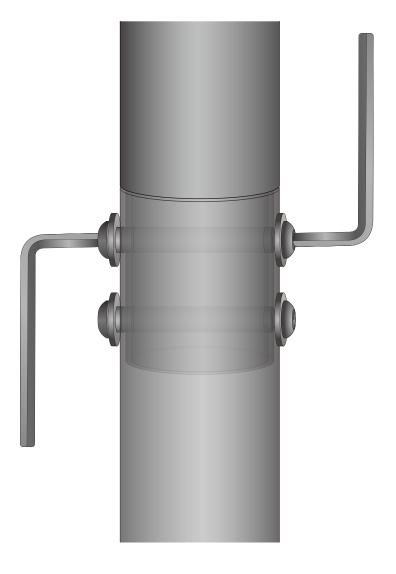
- Fit the F frame into the end of the E frame, as shown. Once installed the F frame will be perpendicular to the ground.
- Connect and fasten this frame using large bolts. Be sure that there is a washer on BOTH sides of the frame. Do not tighten the bolts with the hex key; this will be done later.





TIP - Fastening the final frame section requires more effort. Two people are required for assembly.

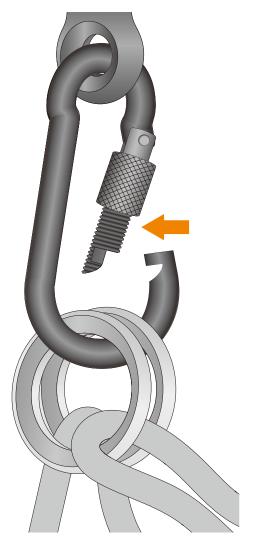
- With the help of a second person, roll the assembled frame structure on its side so that the horizontal **F** frame is parallel to the ground. Then roll the second assembled frame structure and fit the **F** frame into the bend at the end of the **E** frame, as shown.
- Connect and fasten this frame using large bolts. Be sure that there is a washer on BOTH sides of the frame. Do not tighten the bolts with the hex key; this will be done later.

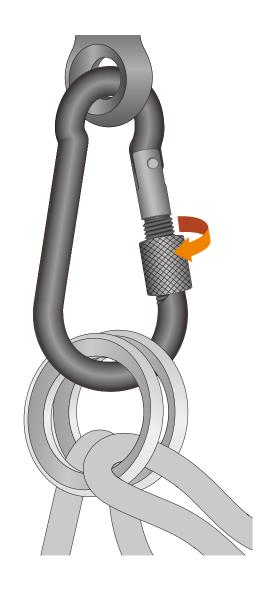




WARNING - Use the tools provided to tighten the bolts. Do not over-tighten. The use of power tools may cause severe damage to the frame.

• Tighten every bolt securely using the hex keys provided until the washers are flush with the frame. Be sure that there is a washer on both sides of the frame.







NOTE - Swing sold separately. Refer to the assembly instructions, safety precautions, and warnings included with your swing.



WARNING - Carabiners are only for use on this swing set frame and are not designed or intended for climbing or any other purpose.

- Unthread the nut to open the gate of the carabiner.
- Attach the carabiner through an eyelet in the frame. It should be positioned as shown.
- Connect the retaining rings for the swing, close the gate, and thread the nut until fully secured.
- Repeat this process with the other carabiner.





WARNING - The equipment must be anchored before use. Anchors are sold separately. Failure to anchor the equipment can result in serious injury and damage.

- With the help of a second person, lift the fully assembled frame into position.
- Adjust the legs so that they match the spacing shown above.
- Affix the warning sticker **G** to the frame in the location shown.
- Congratulations! You have successfully installed your swing set. Have fun!

GOBAPLAY LIMITED WARRANTY

WHAT IS COVERED

gobaplay warrants your product against original manufacturer's defects in material and workmanship. All product components are warranted for five (5) years from the date of purchase (proof of purchase required). This warranty is only valid when used for private household purposes in accordance with the Owner's Manual & Assembly Instructions unless exempted by local legislation and laws. This warranty provides, at no extra cost, all parts necessary to ensure your product is in proper working condition throughout the 5-year warranty period. You are entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality.

WHAT IS NOT COVERED

gobaplay shall not be liable for costs, damages or repairs incurred as a result of:

- Products purchased from an unauthorized dealer.
- Improper installation not in accordance with the Owner's Manual & Assembly Instructions.
- Careless operation or handling, misuse, abuse, and/or lack of maintenance or use not in accordance with the Owner's Manual & Assembly Instructions.
- External sources such as weather events, theft, fire, fireworks, animal damage, cuts, burns or vandalism.
- Repairs or alterations carried out by unauthorized parties or agents.
- Use of the product other than for private household purposes (i.e.: commercial or rental purposes), unless exempted by local legislation and laws.
- This limited warranty does not cover misuse or minor imperfections in products that meet design specifications or do not materially alter functionality.

SUBMITTING YOUR WARRANTY CLAIM

If you believe your gobaplay product has a manufacturer's defect and need to make a warranty claim, you can lodge your claim online at customercare@gobaplay.com. The terms of the limited warranty require that you contact gobaplay with your model name, serial number, date and place of purchase, and a scan of your purchase receipt. Replacement parts provided under this warranty do not extend the period of the warranty. Replacement parts receive a warranty equal to the residual balance of the original product warranty.

WARRANTY LIMITATIONS

- This warranty contains certain limitations and gives you specific legal rights. You
 may also have other rights which vary by state, province or territory, unless
 exempted by local legislations and laws.
- gobaplay is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product or any other damages with respect to any economic loss, loss of property, loss of revenue, or profits, loss of enjoyment or use, cost of removal, installation, disassembly or other consequential damages.
- gobaplay will not be liable for any consequential damages or incidental damages you may incur in connection with your purchase and use of your product.
- Any implied warranties relating to your product, including but not limited to warranty of merchantability or warranty of fitness for a particular purpose, are limited to the duration of this warranty.
- For color-customized products, specific color replacement parts are not guaranteed and are based on availability only. gobaplay will provide replacement parts that are compatible parts to satisfy the warranty claim, even if the part replacement differs in color from your original purchase.
- For customers in Australia, our goods come with guarantees that cannot be excluded under Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. This limited warranty includes any associated shipping costs to ship the replacement parts to you under warranty.
- If you bought this product in New Zealand, the laws of New Zealand apply. Any dispute arising in relation to your gobaplay purchase will be resolved in accordance with New Zealand laws. Nothing in our warranty limits your rights under the Consumer Guarantees Act 1993, the Fair Trading Act 1986 or any other New Zealand laws. This limited warranty includes any associated shipping costs to ship the replacement parts to you under warranty.

If you have any questions or concerns regarding this limited warranty or if your warranty has expired and you need to purchase replacement parts, please contact our gobaplay Customer Support at customercare@gobaplay.com.